

Date: Monday, 05/11/2007 2:35:16 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOOR WINDOW
Job Number :	35517		
Estimate Number :	10848		
P.O. Number :	<i>PLA</i>	Part Number :	D3295041
This Issue :	05/11/2007	S.O. No. :	<i>PLA</i>
Prsht Rev. :	NC	Drawing Number :	D3295 REV C
First Issue :	<i>PLA</i>	Project Number :	N/A
Previous Run :	35517	Drawing Revision :	C
	Type :	Material :	<i>MLT</i>
	MACHINED PARTS	Due Date :	06/11/2007
Written By :		Qty:	12
Checked & Approved By :		Um:	Each
Comment :	Est. C 05.06.20 D3295-1 no longer made in-house KJ/JLM Est Rev:D Added DT8822 07-03-20 JLM Est Rev:E Returned Manufacturing In House 07-06-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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*MLEKANSI25**9034 LEXAN**07.11.06*

Comment: Qty.: 1.3020 sf(s)/Unit Total: 15.6240 sf(s)

1/8" Polycast II Sheet

Batch: *106173**AB 07-11-6*

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3295

Dwg Rev: *C**AB 07-11-6*Prog Rev: *C*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*AB 07-11-6***Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK*07/11/06*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3295.

Put window in plastic wrap.

ml
AB 07/11/07

10

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 35517

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Dart Logo label small

Pick:

Qty	Part Number	Description	Batch
1	D2728-1	Decal	B24215

(10)

873 07/11/07

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 07/11/07 (10)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57217

07/11/07 (10)

(10)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/07

Job Completion

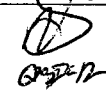


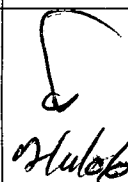

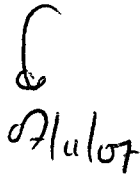




07/11/07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3095-041 PAR #: N/A Fault Category: Red / PAR ASS ^{med & small} NCR: Yes / No DQA: Date: 07/11/07
 QA: N/C Closed: Date: 07/11/07

NCR: <u>35517</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/11/07	4	one wheel scraped due to marks from work jet		Scrap and destroy no replace	Wh 07.11.06.			
07/11/07	5	1 piece ^{head} deep scratch		Scrap & destroy	8h 07/11/07			

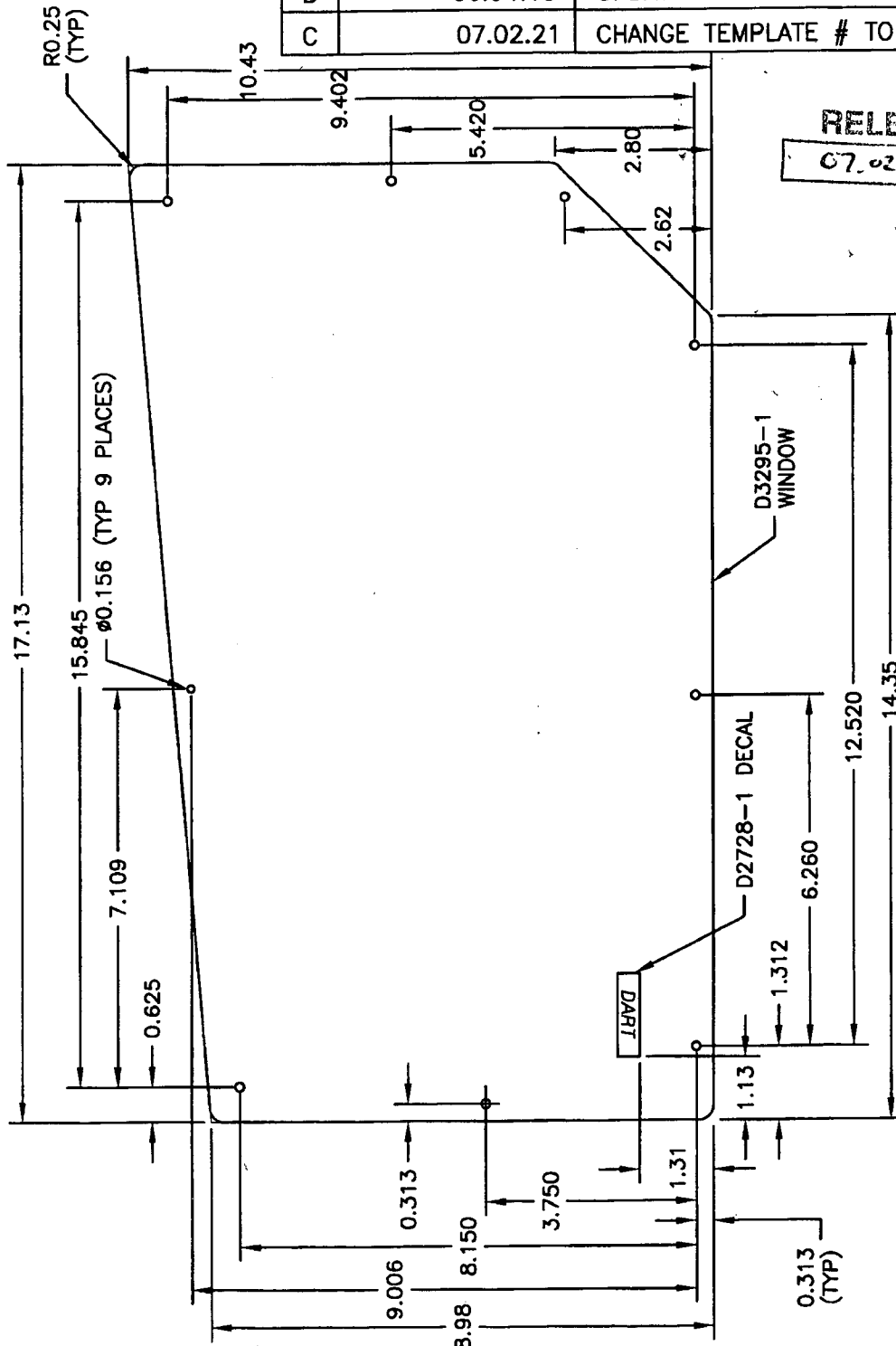
NOTE: Date & initial all entries

DART

DESIGN	CP	DRAWN BY	SSH	DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA		DRAWING NO.		REV. C	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	D3295	SHEET 1 OF 1
DATE	07.02.21	TITLE	FLOOR WINDOW	SCALE	1:3
A	04.06.28	NEW ISSUE			
B	06.04.13	UPDATE MATERIAL PER NCR 029			
C	07.02.21	CHANGE TEMPLATE # TO DT8822			

D3295-041 FLOOR WINDOW**C**

- 1) CHECK DIMENSION WITH TEMPLATE DT8822
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST #4 CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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